

## Product Name: SCP-683 DW Green Ink

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### Substrates Marked

**Preferred:** Drywall, Gypsum Board  
**Acceptable:** Porous substrates

### Product Specifications/Characteristics

<b>UN Number</b>	1210	<b>Flash Point</b>	53.6° F (12°C)
<b>Type</b>	Ink Jet	<b>Recommended Storage</b>	32°- 90° F (0°C – 32.2°C)
<b>Colorant</b>	Dye	<b>Shelf Life</b>	2 years
<b>Viscosity</b>	Liquid	<b>Package</b>	Steel
<b>Drying Time</b>	10-30 seconds	<b>Unit</b>	Various
<b>Open Time</b>	N/A	<b>Density</b>	6.72 lbs/gal
<b>DOT Regulations</b>	Flammable	<b>RCRA Waste Number</b>	D001
<b>VOC</b>	757 g/l	<b>Thinner</b>	N/A
<b>SDS Sheet Number</b>	4933	<b>Cleaner</b>	SCP-620C Cleaner
<b>HMIS Rating</b>	2*-3-0	<b>NFPA Rating</b>	2-3-0
<b>Carcinogen</b>	No	<b>Specific Gravity</b>	0.806

### Description/Special Properties

Green ethanol based ink to be used for printing on drywall, gypsum board and other porous substrates. This ink will have a lower dye content than the SCP-620 series so that it can be painted over with both latex and solvent based paints. This ink will exhibit excellent drop formation and requires very little maintenance on the printhead. The ink can potentially be used on non-porous substrates but will be very light since it is characterized as a drywall ink. Sample marking should be done before it is recommended for non-porous applications.

### Application/Compatibility

**Printhead:** 8000+  
**Rubber Compounds:** N/A

### Formulations Available

Item Number	Unit of Measure
71005532	5 Gallon Pail

A Safety Data Sheet is furnished with every order.

**Original Date:** November 9, 2012

**Revision Date:** June 23, 2016

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