

## Product Name: SCP-621 Blue Ink

---

### Substrates Marked

**Preferred:** Various porous and non-porous substrates  
**Acceptable:** N/A

### Product Specifications/Characteristics

<b>UN Number</b>	1210	<b>Flash Point</b>	24° F (-4°C)
<b>Type</b>	Ink Jet	<b>Recommended Storage</b>	32°- 90° F (0°C – 32.2°C)
<b>Colorant</b>	Dye	<b>Shelf Life</b>	2 years
<b>Viscosity</b>	Liquid	<b>Package</b>	Vapor barrier polyethylene
<b>Drying Time</b>	1-10 seconds	<b>Unit</b>	Various
<b>Open Time</b>	1 hour	<b>Density</b>	6.93 lbs/gal
<b>DOT Regulations</b>	Flammable	<b>RCRA Waste Number</b>	D001
<b>VOC</b>	785 g/l	<b>Thinner</b>	N/A
<b>SDS Sheet Number</b>	4861	<b>Cleaner</b>	SCP-620C Cleaner
<b>HMS Rating</b>	2*-3-0	<b>NFPA Rating</b>	2-3-0
<b>Carcinogen</b>	No	<b>Specific Gravity</b>	0.832

### Description/Special Properties

General purpose blue alcohol based ink for use in all printheads. This ink is based on a safer, more environmentally friendly solvent as opposed to most fast drying ketone based solvents. Used for both porous and non-porous applications. Dry times for this ink will be relatively fast depending on the specific application. Sample marking will determine suitability of print characteristics.

### Application/Compatibility

**Printhead:** 8000+  
**Rubber Compounds:** N/A

### Formulations Available

<b>Item Number</b>	<b>Unit of Measure</b>
71002331	Case of 6 x 1 Liter Bottles
71002332	Case of 6 x 1 Liter Bottles
71002328	Case of 2 x 4 Liter Bottles
71002330	5 Gallon Pail
71002329	55 Gallon Drum

A Safety Data Sheet is furnished with every order.

**Original Date:** November 29, 2012  
**Revision Date:** June 23, 2016

---