

Product Name: SCP-110 Forest Green Ink

Substrates Marked

Preferred: Corrugated board and paper
Acceptable: Porous substrates

Product Specifications/Characteristics

UN Number	1210	Flash Point	73° F (23°C)
Type	Ink Jet	Recommended Storage	40°- 90° F (4.4°C – 32.2°C)
Colorant	Dye	Shelf Life	2 years
Viscosity	Liquid	Package	Vapor barrier polyethylene
Drying Time	1-5 seconds	Unit	Various
Open Time	N/A	Density	7.16 lbs/gal
DOT Regulations	Flammable	RCRA Waste Number	D001
VOC	805 g/l	Thinner	N/A
SDS Sheet Number	4850	Cleaner	SCP-100C Cleaner
HMIS Rating	2-3-0	NFPA Rating	1-3-0
Carcinogen	No	Specific Gravity	0.859

Description/Special Properties

Ink for porous surfaces. Dry times for this ink will depend on the porosity of the substrate. It must be used on porous surfaces. This material is approved for FDA 21 CFR 170.39.

Application/Compatibility

Printhead: 8000+
Rubber Compounds: Buna-N, EPT, Viton

Formulations Available

Item Number	Unit of Measure
71229022	Case of 2 x 4 Liter Bottles
71229025	5 Gallon Pail
71229024	55 Gallon Drum

A Safety Data Sheet is furnished with every order.

Original Date: August 8, 2022
Revision Date:
