

Product Name: M-677 Striping Ink

Substrates Marked

Preferred: Rubber Products
Acceptable: Various non-porous substrates

Product Specifications/Characteristics

UN Number	1210	Flash Point	16° F (-9°C)
Type	Striping	Recommended Storage	32°- 90° F (0°C – 32.2°C)
Colorant	Pigment	Shelf Life	1 year
Viscosity	Semi-Paste	Package	Vapor barrier polyethylene
Drying Time	5-30 seconds	Unit	See chart below
Open Time	1-2 hours	Density	See chart below
DOT Regulations	Flammable	RCRA Waste Number	D001, F003
VOC	See chart below	Thinner	#10
SDS Sheet Numbers	See chart below	Cleaner	#10
HMIS Rating	2*-3-0	NFPA Rating	2-3-0
Carcinogen	No	Specific Gravity	See chart below

Description/Special Properties

Non-curable striping ink designed for use in Stripe-It. Fast dry version of M-673 Striping Ink. This ink has a very fast dry time and can be used for striping various non-porous substrates using the Stripe-It. This ink will show good adhesion to cured rubber and other products and exhibits bright colors.

Application/Compatibility

Printhead: Stripe-It Unit
Rubber Compounds: R-500

Formulations Available

Color	Item Number	Unit of Measure	VOC	Density	Specific Gravity	SDS Number
Blue	71002090	Case of 6 x 1 Liter Bottles	600 g/l	9.02 lbs/gal	1.083	5621
Green	71002092	Case of 6 x 1 Liter Bottles	613 g/l	9.12 lbs/gal	1.095	5624
Light Blue	71002088	Case of 6 x 1 Liter Bottles	633 g/l	8.94 lbs/gal	1.073	5625
Pink	71002101	Case of 6 x 1 Liter Bottles	662 g/l	8.14 lbs/gal	0.977	5627
Red	71002094	Case of 6 x 1 Liter Bottles	655 g/l	7.93 lbs/gal	0.952	5629
White	71002096	Case of 6 x 1 Liter Bottles	592 g/l	9.47 lbs/gal	1.137	5631
Yellow	71002098	Case of 6 x 1 Liter Bottles	626 g/l	8.87 lbs/gal	1.065	5632

A Safety Data Sheet is furnished with every order.

Original Date: December 9, 2012

Revision Date: June 21, 2016
