

Product Name: M-348 White Offset Ink

Substrates Marked

Preferred: EPDM and EPT Rubber (uncured)
Acceptable: Other Rubbers

Product Specifications/Characteristics

UN Number	N/A	Flash Point	275° F (135°C)
Type	Offset	Recommended Storage	32°- 90° F (0°C – 32.2°C)
Colorant	Pigment	Shelf Life	1 year
Viscosity	Semi-Paste	Package	Vapor barrier polyethylene
Drying Time	9-12 minutes	Unit	Various
Open Time	6-8 hours	Density	10.07 lbs/gal
DOT Regulations	N/A	RCRA Waste Number	N/A
VOC	478 g/l	Thinner	2525 Reducer
SDS Sheet Number	5682	Cleaner	#8
HMIS Rating	1-1-0	NFPA Rating	1-1-0
Carcinogen	Yes	Specific Gravity	1.208

Description/Special Properties

Good adhesion and opacity. Good light fastness and weatherability. For use with steam retort curing systems. Also compatible with some lead jacket curing systems. Elevated temperatures will reduce drying time. Similar to M-318 except lower viscosity. Primarily for uncured rubber.

Application/Compatibility

Printhead: Matthews Offset Printer
Rubber Compounds: R-200, R-300

Formulations Available

Item Number	Unit of Measure
71000605	Case of 6 x 1 Liter Bottles

A Safety Data Sheet is furnished with every order.

Original Date: March 17, 2013

Revision Date: June 17, 2016
