

Product Name: M-341 Micro-Cap™ Ink

Substrates Marked

Preferred: Corrugated board and uncoated paper
Acceptable: N/A

Product Specifications/Characteristics

UN Number	N/A	Flash Point	176° F (80°C)
Type	Flexo	Recommended Storage	32°- 90° F (0°C – 32.2°C)
Colorant	Dye	Shelf Life	1 year
Viscosity	Liquid	Package	Vapor barrier polyethylene
Drying Time	5-10 minutes	Unit	See chart below
Open Time	16-18 hours	Density	See chart below
DOT Regulations	N/A	RCRA Waste Number	N/A
VOC	See chart below	Thinner	None
SDS Sheet Numbers	See chart below	Cleaner	#1
HMIS Rating	2*-2-0	NFPA Rating	2-2-0
Carcinogen	No	Specific Gravity	See chart below

Description/Special Properties

It is waterproof. It has good opacity. It penetrates surface without lateral bleeding.

Application/Compatibility

Printhead: Micro-Cap™ ink cartridge, ink pad (felt or foam), ink roll (felt or foam) and doctored Flexo ink roll. Designed for Multicoder™.

Rubber Compounds: R-100, R-200 and R-300

Formulations Available

Color	Item Number	Unit of Measure	VOC	Density	Specific Gravity	SDS Number
Black	71000350	Case of 6 x 1 Liter Bottles	657 g/l	9.10 lbs/gal	1.082	5677
Black	71000347	5 Gallon Pail	657 g/l	9.10 lbs/gal	1.082	5677
Black	71000348	55 Gallon Drum	657 g/l	9.10 lbs/gal	1.082	5677
Blue	71000356	Case of 6 x 1 Liter Bottles	686 g/l	8.85 lbs/gal	1.062	5678
Blue	71000355	Case of 4 x 4 Liter Bottles	686 g/l	8.85 lbs/gal	1.062	5678
Violet	71000362	Case of 4 x 4 Liter Bottles	691 g/l	8.85 lbs/gal	1.062	5679

A Safety Data Sheet is furnished with every order.

Original Date: March 19, 2013

Revision Date: June 17, 2016
