

Product Name: M-119 Offset Ink

Substrates Marked

Preferred: Aluminum

Acceptable: Metals, Epoxy, PVC, Polycarbonate, Polyethylene, Fabric, Paper

Product Specifications/Characteristics

UN Number	N/A	Flash Point	153° F (67°C)
Type	Offset	Recommended Storage	32°- 90° F (0°C – 32.2°C)
Colorant	Pigment	Shelf Life	1 year
Viscosity	Semi-Paste	Package	Vapor barrier polyethylene
Drying Time	5-20 minutes	Unit	1 Liter Bottle
Open Time	8-10 hours	Density	8.92 lbs/gal
DOT Regulations	N/A	RCRA Waste Number	N/A
VOC	493 g/l	Thinner	#7 (fast) or #3 (slow)
SDS Sheet Number	5559	Cleaner	#1
HMS Rating	2*-2-0	NFPA Rating	2-2-0
Carcinogen	No	Specific Gravity	1.070

Description/Special Properties

Good adhesion. It has excellent coverage. It is resistant to heat. Thixotropic – will liquefy when stirred. It is self-soluble. Formula is a very heavily pigmented version of M-615 Red Ink.

Application/Compatibility

Printhead: Matthews Offset Printer

Rubber Compounds: R-200 and R-500

Formulations Available

Color	Item Number	Unit of Measure
Red	71000837	Case of 6 x 1 Liter Bottles

A Safety Data Sheet is furnished with every order.

Original Date: March 17, 2013

Revision Date: June 14, 2016
