

## Product Name: JAM-3000 Black (WB) Ink

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### Substrates Marked

**Preferred:** Corrugated board and paper  
**Acceptable:** Porous substrates

### Product Specifications/Characteristics

<b>UN Number</b>	N/A	<b>Flash Point</b>	>212° F (>100°C)
<b>Type</b>	Ink Jet	<b>Recommended Storage</b>	40°- 90° F (4.4°C – 32.2°C)
<b>Colorant</b>	Dye	<b>Shelf Life</b>	2 years
<b>Viscosity</b>	Liquid	<b>Package</b>	Vapor barrier polyethylene
<b>Drying Time</b>	1-5 seconds	<b>Unit</b>	Various
<b>Open Time</b>	N/A	<b>Density</b>	8.44 lbs/gal
<b>DOT Regulations</b>	N/A	<b>RCRA Waste Number</b>	N/A
<b>VOC</b>	0 g/l	<b>Thinner</b>	N/A
<b>SDS Sheet Number</b>	4891	<b>Cleaner</b>	JAM-3005 Cleaner
<b>HMIS Rating</b>	1*-0-0	<b>NFPA Rating</b>	1-0-0
<b>Carcinogen</b>	No	<b>Specific Gravity</b>	1.013

### Description/Special Properties

Water based JAM ink for porous surfaces. Dry times for this ink will depend on the porosity of the substrate. It must be used on porous surfaces. This is the standard corrugated black marking ink. Will not ignite or support combustion. This ink has zero VOC's.

### Application/Compatibility

**Printhead:** 8000+  
**Rubber Compounds:** Buna-N, EPT, Viton

### Formulations Available

Item Number	Unit of Measure
71000948	Case of 6 x 1 Liter Bottles
71000942	Case of 4 x 4 Liter Bottles
71000943	Case of 2 x 4 Liter Bottles
71002814	5 Gallon Pail
71000945	55 Gallon Drum

A Safety Data Sheet is furnished with every order.

**Original Date:** March 16, 2013  
**Revision Date:** June 24, 2016

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