

Product Name: JAM-1004 Green (SB) Ink

Substrates Marked

Preferred: Corrugated board and paper
Acceptable: Porous substrates

Product Specifications/Characteristics

UN Number	1210	Flash Point	73° F (23°C)
Type	Ink Jet	Recommended Storage	40°- 90° F (4.4°C – 32.2°C)
Colorant	Dye	Shelf Life	2 years
Viscosity	Liquid	Package	Vapor barrier polyethylene
Drying Time	1-5 seconds	Unit	Various
Open Time	N/A	Density	6.97 lbs/gal
DOT Regulations	Flammable	RCRA Waste Number	D001
VOC	807 g/l	Thinner	N/A
SDS Sheet Number	4844	Cleaner	JAM-2005 Cleaner
HMIS Rating	2-3-0	NFPA Rating	1-3-0
Carcinogen	No	Specific Gravity	0.837

Description/Special Properties

JAM ink for porous surfaces. Dry times for this ink will depend on the porosity of the substrate. It must be used on porous surfaces. This is the standard corrugated green marking ink.

Application/Compatibility

Printhead: 8000+
Rubber Compounds: Buna-N, EPT, Viton

Formulations Available

Item Number	Unit of Measure
71000633	Case of 6 x 1 Liter Bottles
71000628	Case of 4 x 4 Liter Bottles
71000629	Case of 2 x 4 Liter Bottles
71000631	5 Gallon Pail
71000630	55 Gallon Drum

A Safety Data Sheet is furnished with every order.

Original Date: March 17, 2013
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