

## Product Name: DPI-413 Green (QD) Ink

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### Substrates Marked

**Preferred:** Metals, Plastics, Rubber and Wood  
**Acceptable:** Other porous and non-porous substrates

### Product Specifications/Characteristics

<b>UN Number</b>	1210	<b>Flash Point</b>	24° F (-4°C)
<b>Type</b>	Ink Jet	<b>Recommended Storage</b>	32°- 90° F (0°C – 32.2°C)
<b>Colorant</b>	Dye	<b>Shelf Life</b>	2 years
<b>Viscosity</b>	Liquid	<b>Package</b>	Vapor barrier polyethylene
<b>Drying Time</b>	1-5 seconds	<b>Unit</b>	Various
<b>Open Time</b>	N/A	<b>Density</b>	7.53 lbs/gal
<b>DOT Regulations</b>	Flammable	<b>RCRA Waste Number</b>	D001, F003
<b>VOC</b>	860 g/l	<b>Thinner</b>	N/A
<b>SDS Sheet Number</b>	4790	<b>Cleaner</b>	JAM-7500 Cleaner
<b>HMIS Rating</b>	1-3-0	<b>NFPA Rating</b>	1-3-0
<b>Carcinogen</b>	No	<b>Specific Gravity</b>	0.904

### Description/Special Properties

Quick drying, non-MEK Green ink for non-porous substrates. Dry times for this ink will be 1-5 seconds. This ink shows excellent open times and adhesion to a variety of non-porous substrates. Dry times for this ink can be speeded up with air or heated air.

### Application/Compatibility

**Printhead:** 3000/8000+ Printheads – proper conditioning and calibration required  
**Rubber Compounds:** N/A

### Formulations Available

<b>Item Number</b>	<b>Unit of Measure</b>
71002029	Case of 6 x 1 Liter Bottles
71002028	5 Gallon Pail

A Safety Data Sheet is furnished with every order.

**Original Date:** November 11, 2012

**Revision Date:** June 22, 2016

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