Product Name: DPI-350 Black Ink

Substrates Marked

Preferred: Corrugated Board, Paper
Acceptable: Other Porous Substrates

Product Specifications/Characteristics

UN Number	N/A	**Flash Point**	>212° F (>100°C)
Type	Ink Jet	**Recommended Storage**	40°- 90° F (4.4°C – 32.2°C)
Colorant	Dye	**Shelf Life**	2 years
Viscosity	Liquid	**Package**	Vapor barrier polyethylene
Drying Time	5-60 seconds	**Unit**	Various
Open Time	N/A	**Density**	8.44 lbs/gal
DOT Regulations	N/A	**RCRA Waste Number**	N/A
VOC	0 g/l	**Thinner**	N/A
SDS Sheet Number	5207	**Cleaner**	PX370C
HMIS Rating	1*-0-0	**NFPA Rating**	1-0-0
Carcinogen	No	**Specific Gravity**	1.013

Description/Special Properties

Water based ink for use in packaging applications on porous surfaces. This ink produces a dark black mark and has excellent drop formation on most porous surfaces. Dry times for this ink will depend on the porosity of the substrate. It must be used on porous surfaces. This ink can be used in all printheads.

Application/Compatibility

Printhead: 8000+ printheads – proper conditioning and calibration required
Rubber Compounds: N/A

Formulations Available

Item Number	Unit of Measure
71002259	Case of 6 x 1 Liter Bottles
71002258	5 Gallon Pail
71002257	55 Gallon Drum

A Safety Data Sheet is furnished with every order.

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