

Product Name: DPI-116 Special Green (SB) Ink

Substrates Marked

Preferred: Metals, Plastics, Rubber and Wood
Acceptable: Non-porous and porous substrates

Product Specifications/Characteristics

UN Number	1210	Flash Point	73° F (23°C)
Type	Ink Jet	Recommended Storage	40°- 90° F (4.4°C – 32.2°C)
Colorant	Dye	Shelf Life	2 years
Viscosity	Liquid	Package	Vapor barrier polyethylene
Drying Time	10-20 seconds	Unit	Various
Open Time	N/A	Density	6.86 lbs/gal
DOT Regulations	Flammable	RCRA Waste Number	D001
VOC	792 g/l	Thinner	N/A
SDS Sheet Number	5002	Cleaner	JAM-2005 Cleaner
HMS Rating	2-3-0	NFPA Rating	1-3-0
Carcinogen	No	Specific Gravity	0.824

Description/Special Properties

Alcohol based green ink for non-porous surfaces. Dry times for this ink will be 10-20 seconds. This ink shows excellent open times and adhesion to a variety of non-porous substrates. Dry times for this ink can be speeded up with air or heated air.

Application/Compatibility

Printhead: 3000/8000+ printheads – proper conditioning and calibration required
Rubber Compounds: N/A

Formulations Available

Item Number	Unit of Measure
71002083	5 Gallon Pail
71002084	5 Gallon Pail

A Safety Data Sheet is furnished with every order.

Original Date: June 22, 2016
Revision Date:
