

## Product Name: Black Alcohol Based Ink

---

### Substrates Marked

**Preferred:** Corrugated board and paper  
**Acceptable:** Porous substrates

### Product Specifications/Characteristics

<b>UN Number</b>	1210	<b>Flash Point</b>	73° F (23°C)
<b>Type</b>	Ink Jet	<b>Recommended Storage</b>	40°- 90° F (4.4°C – 32.2°C)
<b>Colorant</b>	Dye	<b>Shelf Life</b>	2 years
<b>Viscosity</b>	Liquid	<b>Package</b>	Steel
<b>Drying Time</b>	1-5 seconds	<b>Unit</b>	Various
<b>Open Time</b>	N/A	<b>Density</b>	6.81 lbs/gal
<b>DOT Regulations</b>	Flammable	<b>RCRA Waste Number</b>	D001
<b>VOC</b>	802 g/l	<b>Thinner</b>	N/A
<b>SDS Sheet Number</b>	5035	<b>Cleaner</b>	JAM-2005 Cleaner
<b>HMIS Rating</b>	2-3-0	<b>NFPA Rating</b>	1-3-0
<b>Carcinogen</b>	No	<b>Specific Gravity</b>	0.818

### Description/Special Properties

JAM ink for porous substrates. Dry times for this ink will depend on the porosity of the substrate. It must be used on porous surfaces. Available in Black ONLY.

### Application/Compatibility

**Printhead:** SB Type  
**Rubber Compounds:** Buna-N, EPT, Viton

### Formulations Available

Item Number	Unit of Measure
71002012	5 Gallon Pail
71002013	5 Gallon Pail
71002014	5 Gallon Pail

A Safety Data Sheet is furnished with every order.

**Original Date:** January 12, 2013

**Revision Date:** March 23, 2017

---