

# Product Name: M-393 Curable Striping Ink

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## Substrates Marked

**Preferred:** Uncured "Green" Tire Stock  
**Acceptable:** N/A

## Product Specifications/Characteristics

<b>UN Number</b>	1210	<b>Flash Point</b>	94° F (34°C)
<b>Type</b>	Striping	<b>Recommended Storage</b>	32°- 90° F (0°C – 32.2°C)
<b>Colorant</b>	Pigment	<b>Shelf Life</b>	1 year
<b>Viscosity</b>	Semi-Paste	<b>Package</b>	Vapor barrier polyethylene
<b>Drying Time</b>	30-60 seconds	<b>Unit</b>	See chart below
<b>Open Time</b>	N/A	<b>Density</b>	See chart below
<b>DOT Regulations</b>	Flammable	<b>RCRA Waste Number</b>	D001, F003
<b>VOC</b>	See chart below	<b>Thinner</b>	N/A
<b>SDS Sheet Numbers</b>	See chart below	<b>Cleaner</b>	#28
<b>HMIS Rating</b>	1-2-0	<b>NFPA Rating</b>	1-2-0
<b>Carcinogen</b>	Yes	<b>Specific Gravity</b>	See chart below

## Description/Special Properties

Curable tire center line and identification line striping ink. Rubber based ink that cures with and becomes part of the tire. It has bright-colored pigments.

## Application/Compatibility

**Printhead:** Rotary wheel striper (Beugler or similar style)  
**Rubber Compounds:** N/A

## Formulations Available

Color	Item Number	Unit of Measure	VOC	Density	Specific Gravity	SDS Number
Blue	71001387	Case of 4 x 4 Liter Bottles	717 g/l	7.80 lbs/gal	0.936	5508
Blue	71001386	5 Gallon Pail	717 g/l	7.80 lbs/gal	0.936	5508
Chartreuse	71001412	Case of 4 x 4 Liter Bottles	719 g/l	7.79 lbs/gal	0.935	5520
Chartreuse	71001411	5 Gallon Pail	719 g/l	7.79 lbs/gal	0.935	5520
Dark Brown	71001414	Case of 4 x 4 Liter Bottles	705 g/l	7.84 lbs/gal	0.941	5521
Green	71001391	Case of 4 x 4 Liter Bottles	710 g/l	7.87 lbs/gal	0.945	5522
Green	71001390	5 Gallon Pail	710 g/l	7.87 lbs/gal	0.945	5522
Light Blue	71001383	Case of 4 x 4 Liter Bottles	714 g/l	7.78 lbs/gal	0.934	5523
Light Blue	71001382	5 Gallon Pail	714 g/l	7.78 lbs/gal	0.934	5523
Orange	71001394	Case of 4 x 4 Liter Bottles	663 g/l	7.89 lbs/gal	0.947	5524
Orange	71001393	5 Gallon Pail	663 g/l	7.89 lbs/gal	0.947	5524
Pink	71001416	Case of 4 x 4 Liter Bottles	713 g/l	7.80 lbs/gal	0.936	5526

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Color	Item Number	Unit of Measure	VOC	Density	Specific Gravity	SDS Number
Red	71001398	Case of 4 x 4 Liter Bottles	703 g/l	7.84 lbs/gal	0.941	5527
Red	71001397	5 Gallon Pail	703 g/l	7.84 lbs/gal	0.941	5527
Special Orange	71001419	5 Gallon Pail	652 g/l	8.00 lbs/gal	0.960	5529
Violet	71001409	Case of 4 x 4 Liter Bottles	713 g/l	7.81 lbs/gal	0.937	5530
Violet	71001408	5 Gallon Pail	713 g/l	7.81 lbs/gal	0.937	5530
White	71001402	Case of 4 x 4 Liter Bottles	718 g/l	7.77 lbs/gal	0.933	5531
White	71001401	5 Gallon Pail	718 g/l	7.77 lbs/gal	0.933	5531
Yellow	71001406	Case of 4 x 4 Liter Bottles	718 g/l	7.78 lbs/gal	0.934	5532

A Safety Data Sheet is furnished with every order.

**Original Date:** November 9, 2012

**Revision Date:** June 20, 2016

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