

Product Name: M-673 Striping Ink

Substrates Marked

Preferred: Cured Tires
Acceptable: Other cured rubber products

Product Specifications/Characteristics

UN Number	1210	Flash Point	111° F (44°C)
Type	Striping	Recommended Storage	32°- 90° F (0°C – 32.2°C)
Colorant	Pigment	Shelf Life	1 year
Viscosity	Semi-Paste	Package	Vapor barrier polyethylene
Drying Time	30-60 minutes	Unit	See chart below
Open Time	6-8 hours	Density	See chart below
DOT Regulations	Flammable	RCRA Waste Number	D001, F003
VOC	See chart below	Thinner	#10
SDS Sheet Numbers	See chart below	Cleaner	#10
HMIS Rating	2*-2-0	NFPA Rating	2-2-0
Carcinogen	No	Specific Gravity	See chart below

Description/Special Properties

Non-curable striping ink developed for retread and remold tire industry. For use with the Stripe-It unit. It will show good adhesion to cured rubber products and exhibits bright colors. Use primarily for applying a stripe to a retread tire in order to give it a “new” appearance. Can also be used as an identification striping ink for retread tires or tires on which the tread has been ground off. Vibrant colors with moderate dry time.

Application/Compatibility

Printhead: Stripe-It Unit
Rubber Compounds: N/A

Formulations Available

Color	Item Number	Unit of Measure	VOC	Density	Specific Gravity	SDS Number
Blue	71001965	Case of 6 x 1 Liter Bottles	622 g/l	10.29 lbs/gal	1.236	5601
Green	71001967	Case of 6 x 1 Liter Bottles	617 g/l	9.51 lbs/gal	1.142	5602
Orange	71001969	Case of 6 x 1 Liter Bottles	627 g/l	10.12 lbs/gal	1.215	5605
Red	71001971	Case of 6 x 1 Liter Bottles	731 g/l	8.95 lbs/gal	1.075	5606
White	71001973	Case of 6 x 1 Liter Bottles	611 g/l	10.92 lbs/gal	1.311	5608
Yellow	71001975	Case of 6 x 1 Liter Bottles	700 g/l	9.92 lbs/gal	1.190	5609

A Safety Data Sheet is furnished with every order.

Original Date: December 9, 2012

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