

Product Name: SCP-680 DW Black Ink

Substrates Marked

Preferred: Drywall, Gypsum Board
Acceptable: Porous substrates

Product Specifications/Characteristics

UN Number	1210	Flash Point	53.6° F (12°C)
Type	Ink Jet	Recommended Storage	32°- 90° F (0°C – 32.2°C)
Colorant	Dye	Shelf Life	2 years
Viscosity	Liquid	Package	Steel
Drying Time	10-30 seconds	Unit	Various
Open Time	N/A	Density	6.71 lbs/gal
DOT Regulations	Flammable	RCRA Waste Number	D001
VOC	760 g/l	Thinner	N/A
SDS Sheet Number	4933	Cleaner	SCP-620C Cleaner
HMIS Rating	2*-3-0	NFPA Rating	2-3-0
Carcinogen	No	Specific Gravity	0.805

Description/Special Properties

Black ethanol based ink to be used for printing on drywall, gypsum board and other porous substrates. This ink will have a lower dye content than the SCP-620 series so that it can be painted over with both latex and solvent based paints. This ink will exhibit excellent drop formation and requires very little maintenance on the printhead. The ink can potentially be used on non-porous substrates but will be very light since it is characterized as a drywall ink. Sample marking should be done before it is recommended for non-porous applications.

Application/Compatibility

Printhead: 8000+
Rubber Compounds: N/A

Formulations Available

Item Number	Unit of Measure
71005551	5 Gallon Pail

A Safety Data Sheet is furnished with every order.

Original Date: November 9, 2012

Revision Date: June 23, 2016
