

## Product Name: SCP-350 Black Ink

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### Substrates Marked

**Preferred:** Engineered Wood Products, Various Wood Products  
**Acceptable:** Other Porous Substrates

### Product Specifications/Characteristics

<b>UN Number</b>	N/A	<b>Flash Point</b>	>212° F (>100°C)
<b>Type</b>	Ink Jet	<b>Recommended Storage</b>	40°- 90° F (4.4°C – 32.2°C)
<b>Colorant</b>	Pigment	<b>Shelf Life</b>	1 year
<b>Viscosity</b>	Liquid	<b>Package</b>	Vapor barrier polyethylene
<b>Drying Time</b>	5-60 seconds	<b>Unit</b>	Various
<b>Open Time</b>	N/A	<b>Density</b>	8.34 lbs/gal
<b>DOT Regulations</b>	N/A	<b>RCRA Waste Number</b>	N/A
<b>VOC</b>	0 g/l	<b>Thinner</b>	N/A
<b>SDS Sheet Number</b>	5845	<b>Cleaner</b>	SCP-350C
<b>HMIS Rating</b>	1-0-0	<b>NFPA Rating</b>	1-0-0
<b>Carcinogen</b>	Yes	<b>Specific Gravity</b>	1.001

### Description/Special Properties

Black Water Based Pigmented Ink for use on engineered wood products and various other porous substrates. This ink will show excellent UV resistance as well as good water fastness after drying. This ink is to be used on porous substrates and sample marking is recommended prior to use. This ink has shown excellent performance in the printheads and requires little maintenance with proper use. This ink has been tested and approved as an APA Trademark Ink.

### Application/Compatibility

**Printhead:** 8000+ (Maxi and Midi)  
**Limitations:** No Single Valve printheads

### Formulations Available

Item Number	Unit of Measure
71085490	Case of 6 x 1 Liter Bottles
71085492	Swedot Case of 6 x 1 Liter Bottles
71085486	5 Gallon Pail
71085487	55 Gallon Drum
71202879	275 Gallon Tote

A Safety Data Sheet is furnished with every order.

**Original Date:** June 21, 2016  
**Revision Date:** February 7, 2018

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