

## Product Name: SCP-360 Black Ink

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### Substrates Marked

**Preferred:** Various Wood Products  
**Acceptable:** Porous Substrates

### Product Specifications/Characteristics

<b>UN Number</b>	N/A	<b>Flash Point</b>	>212° F (>100°C)
<b>Type</b>	Ink Jet	<b>Recommended Storage</b>	40°- 90° F (4.4°C – 32.2°C)
<b>Colorant</b>	Dye	<b>Shelf Life</b>	2 years
<b>Viscosity</b>	Liquid	<b>Package</b>	Vapor barrier polyethylene
<b>Drying Time</b>	5-60 seconds	<b>Unit</b>	Various
<b>Open Time</b>	N/A	<b>Density</b>	8.38 lbs/gal
<b>DOT Regulations</b>	N/A	<b>RCRA Waste Number</b>	N/A
<b>VOC</b>	0 g/l	<b>Thinner</b>	N/A
<b>SDS Sheet Number</b>	5861	<b>Cleaner</b>	PX370C
<b>HMIS Rating</b>	1-0-0	<b>NFPA Rating</b>	1-0-0
<b>Carcinogen</b>	No	<b>Specific Gravity</b>	1.006

### Description/Special Properties

True Zero VOC and HAPS free black water-based dye ink for use on wood products and various other porous substrates. This ink will show good UV resistance as well as good water fastness after drying. This ink is to be used on porous substrates and sample marking is recommended prior to use. This ink has shown excellent performance in the printheads and requires little maintenance with proper use. This ink has been tested and approved as an APA Trademark Ink.

### Application/Compatibility

**Printhead:** 8000+, Single Valve Head  
**Limitations:** N/A

### Formulations Available

<b>Item Number</b>	<b>Unit of Measure</b>
71085742	Case of 6 x 1 Liter Bottles
71085740	Swedot Case of 6 x 1 Liter Bottles
71085744	5 Gallon Pail
71085743	55 Gallon Drum
71202911	275 Gallon Tote

A Safety Data Sheet is furnished with every order.

**Original Date:** June 21, 2016

**Revision Date:** February 13, 2017

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