

Product Name: SCP-380 Black Ink

Substrates Marked

Preferred: Various porous substrates
Acceptable: Some non-porous substrates

Product Specifications/Characteristics

UN Number	N/A	Flash Point	>212° F (>100°C)
Type	Ink Jet	Recommended Storage	40°- 90° F (4.4°C – 32.2°C)
Colorant	Dye	Shelf Life	1 years
Viscosity	Liquid	Package	Vapor barrier polyethylene
Drying Time	1-5 seconds	Unit	Various
Open Time	N/A	Density	8.16 lbs/gal
DOT Regulations	N/A	RCRA Waste Number	N/A
VOC	343 g/l	Thinner	N/A
SDS Sheet Number	5484	Cleaner	SCP-380C Cleaner
HMIS Rating	2*-3-0	NFPA Rating	2-3-0
Carcinogen	No	Specific Gravity	0.980

Description/Special Properties

Medium drying black ink for use mainly on porous substrates. Dry times for this ink will be >15 seconds. This ink is suitable for marking surfaces which come in contact with food stuffs as well as directly onto food stuffs. Adhesion varies widely on variety of substrates. All ingredients are “Generally Recommended as Safe” (GRAS) for human consumption and listed under FDA 21 CFR 172, 182, and 184. This product may be used for food contact applications.

Application/Compatibility

Printhead: 8000+ Midi
Rubber Compounds: N/A

Formulations Available

Item Number	Unit of Measure
71002621	Case of 6 x 1 Liter Bottles
71002622	Case of 6 x 1 Liter Bottles
71080652	5 Gallon Pail

A Safety Data Sheet is furnished with every order.

Original Date: November 10, 2012

Revision Date: March 23, 2017
